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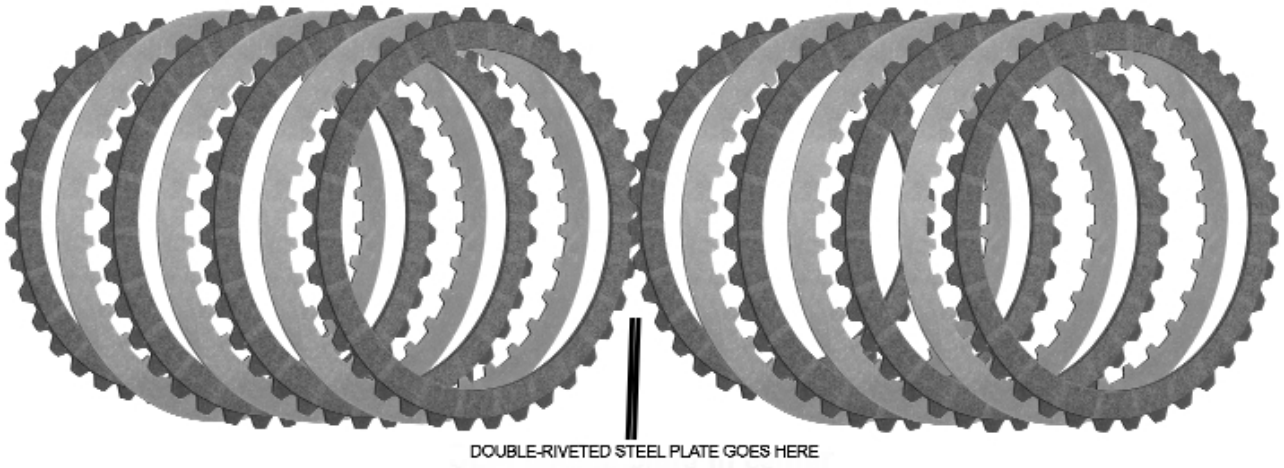
1990-1997 EVO BIG TWIN & 1991-UP XL & BUELL® CLUTCH KIT

Part # 1048-0016 . . . Replacement Clutch Kit



This kit consists of 8 Kevlar friction plates and 6 steel plates. This kit does not include the diaphragm clutch spring, but it is available in our catalog.

The clutch plates should be pre-soaked for about 10-15 minutes in the same fluid you will be using in the motorcycle. The fluids we recommend are any HD petroleum-based, non-synthetic primary oil, as light weight as possible, or even a good petroleum-based motor oil such as 10/40 or 20/50 in weight. You can even use ATF Type "F" or B&M Trickshift.

THE USE OF SYNTHETICS IS NOT RECOMMENDED AS THEY TEND TO CAUSE SLIPPAGE.

INSTALLATION:

Start with a friction plate and end with a friction plate. **1990-1997 Big Twins** and **1991-Present Sportster®** will have a double-riveted steel plate which will look like 2 steel plates with rivets all the way around with small springs inside. **WITH THIS KIT YOU WILL RE-USE THIS PLATE.** Make sure all rivets are secure and are not loose.

If you install & the clutch slips at higher RPM, the diaphragm spring should be replaced with our # 2059-0003, silver spring which is 15% stronger than stock.

As for the **2003 & later Buell® XB9R**, you will have 1 odd friction plate with a spring dampener and a seat spring dampener that will fit inside the very first friction plate. **Remove all those pieces as you will not use them with this kit.**

These are just some helpful tips. For further technical assistance, always refer to your service manual.